

Valtek standard face to face (per ANSI / ISA S75.20, 1992)

SIZE	FACE TO FACE IN INCHES 150, 300, 600 CLASS
½" ¾" 1"	8.5
1 ½"	9.5
2"	11.5
3"	14.0
4"	17.0

ANSI / ISA S75.03, 1985

SIZE	Class 150	Class 300	Class 600
½" ¾" 1"	7.3	7.6	8.1
1 ½"	8.8	9.3	9.9
2"	10.0	10.5	11.3
3"	11.8	12.5	13.3
4"	13.9	14.5	15.5
6"	17.8	18.6	20.0
8"	21.4	22.4	24.0
10"	26.5	27.9	29.6
12"	29.0	30.5	32.3

From what I can tell, Fisher uses the ANSI / ISA S75.03, 1985 spec.